ROHS 欧盟绿色认证

TÜV Rheinland CE 欧盟CE认证

American Quality Assessors ISO9001:2000国际质量体系认证

ANSI-RAB QMS

微信公众号

2018 .08

ZUSUN®
www.zusun.com

牛仔系列

ZUSUN SEWING MACHINE

ZUSUN SEWING MACHINE 2020

浙江中森缝纫机有限公司

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ZUSUN

SEWING MACHINE

高效率牛仔专用设备

中森缝纫机

ZUSUN SEWING MACHINE



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Company Profile



浙江中森缝纫机有限公司
Zhejiang zusun sewing machine co.,ltd.

ISO9001:2000 CE TÜV

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ZUSUN SEWING MACHINE

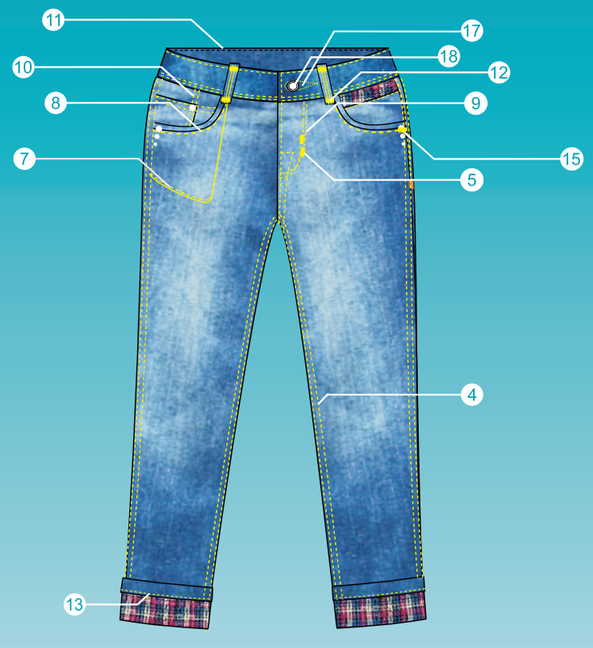
Established in the year of 1999, ZHEJIANG ZUSUN SEWING MACHINE CO., LTD., is a High-tech enterprise specializing in inventing, producing and selling special sewing machines. Since established in 1999, ZUSUN, with all of its staff's persistent hard work, has already built up a high-reputed image and brand in the sewing industry. ZUSUN specializes in automatic sewing equipments for jeans, blind-stitch machine series and various kinds of special sewing machines. Our products are qualified with ISO9001, CE certificate and ROHS European Union Green Authentication. ZUSUN adheres to quality as the lifeline of enterprise and technology innovation as its development driving force, devoting to making top-level special sewing machines. Meanwhile, ZUSUN focuses on the team building and improving the coherence and sense of belonging of the staff towards the enterprise, a team full of vigor and strain capacity.

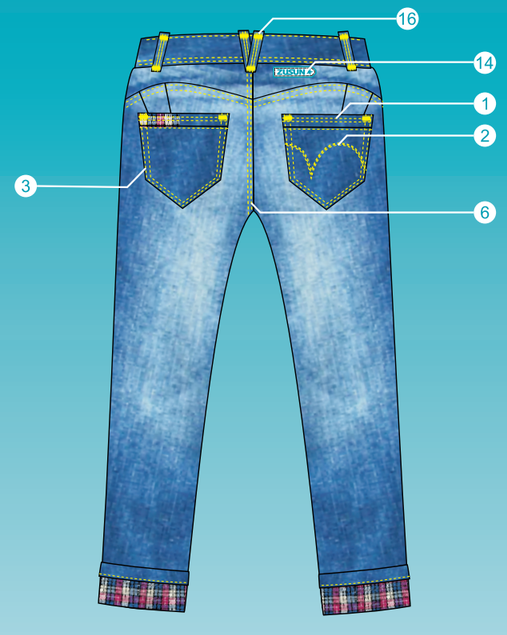
"ZUSUN's, WORLD's... ...", taken as our slogan, inspires its staff to get united to build a splendid future for ZUSUN.

中森是一家专业研发、生产和销售特种缝纫机系列产品的高新技术企业。自1999年创建以来，经过中森 人不懈努力，中森公司已在缝制行业树立起自己的形象和品牌。主要产品有牛仔休闲裤自动化成套设备、T 业暗缝机系列、 及其它特种缝纫机系列。 公司通过ISO9001国际质量体系认证和德国莱茵公司CE认证及欧盟ROHS绿色认证，公司坚持以产品质量为企业的生命, 科技创新为企业的动力，全力打造一流的中森特种缝纫机。公司重视团队建设，增强员工对企业的凝聚力和归属感。营造了一个积极向上，充满应变能力的团队。"中森的，世界的....中森人将眼光放眼在未来，将目标定位在世界,齐心协力开拓中森的未来!

牛仔休闲裤自动化成套设备
AUTOMATION SERIES DEVICES FOR JEANS

ZUSUN®





1 CM–3883PL–DK
自动卷袋口机
Automatic pocket mouth curling machine

2 CM–G1010DH
多功能花样机系列
Multi–functional pattern–stitching machine series

3 CM–311–BR
全自动免烫装袋机
Full Automatic Non–ironing Pocket Attaching Machine

4 CM–9588
高速多功能曲腕机系列
High–speed Multi–function Feed–off–the–arm Machine Series

5 CM–952
超高速直驱包缝机系列
Direct Driver Super High Speed Overlock Sewing Machine Series

6 CM–35800DNU
麦夹机系列
High–speed Feed–off–the–arm Chainstitch Sewing Machine

7 CM–8842
袋衬机(裤袋里车缝)
High–speed bag–lining Sewing Machine (for trouser pocket)

8 CM–9300–D4
电脑平车
Computer Flat–sewing Machine

9 CM–G101MJ
多功能自动门襟机
Multi –functional Automatic Trouser–fly Setting Machine

10 CM–8452Z
直刀双针平缝机
Automatic Direct–drive Double Needle Lockstitch Sewing Machine

11 CM–1104PRD–TF
链式裤腰缝纫机
Chainstitch sewing Machine for waistline

12 CM–2000C
双针平台型带刀裤耳机
Double–Needle Flat sewing Machine With Front Cutter for Belt Loop

13 CM–63922–D4
辘脚机
Lockstitch and Chainstitch Trouser–curling Machine

14 CM–E1010 CH
自动贴牌机
Multifunctional Automatic Pattern–sticked Machine Series

15 CM–430D
直驱电脑平缝打结机
Electronic Direct Drive Lockstitch Knotting Machine

16 CM–254
双针自动钉襻机
Automatic Double – needle belt loop attaching machine

17 CM–9820
电脑控制圆头锁眼机
Electronic Eyelet Button Holer Machine

18 CM–169
全自动送料机
Full Automatic Feeding Machine

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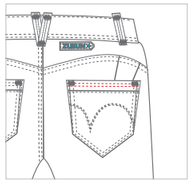
袋口机视频

CM-3883PL-DK链式
CM-8752BD-DK锁式
自动卷袋口机 AUTOMATIC POCKET MOUTH CURLING MACHINE



☆工艺：袋口折边

产品特点:

1.自动化：隐藏式卷边，卷边宽度可以调节、针距1/8 1/4 3/8 等可以调换。
2.效率化：是传统工序3倍，可节省2人、自动卷袋口机10小时8000个。
3.性价比：按照人均月工资3000元，全年可节省3000x12x2=72000元
4.自动化：代替熟练工 傻瓜式操作使用，简单培训即可操作 ，多道工序一次缝制。

用途：

用于：牛仔 休闲裤口袋 卷袋口用

规格：

缝制工序：卷口袋
最高速度：4000rpm
标准针距：1/4''(6.4mm)
针迹长度：1.4mm~4mm
使用机针：TVx7
卷边宽度：可调节
机器尺寸：1062x1000x1240mm(LxWxH)
机器重量：190kg

Function Characteristic:

1.Automation:No curling edge exposed ,and the width of curling edge is adjustable, needle gauge1/8,1/4,3/8 can also be replaced.
2.Efficiency:The efficiency is increased by triple times compared with the traditional procedure, which means 2 labors can be saved.
Automatic pocket mouth-curling machine can produce 8000 pockets per 10 hours
3. Cost performance: monthly wage is 3000RMB, 3000*12*2=72000RMB can be saved each year.
4.Automation:One skilled worker, easy operation, simple training , multi sewing processes at one time

Usage :

Applicabel pocket of jeans casual pants.

Specifications :

Sewing process:Curling pocket
Max speed:4000rpm
Standard needle gauge:1/4" (6.4mm)
Stitch length:1.4mm-4mm
Needle:TVX7
Curling width : adjustable
Machine size:1062*1000*1240mm(L*W*H)
Machine weight:190KG

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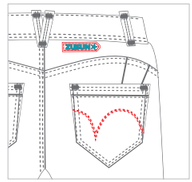
贴牌机视频

CM-E1010DH
多功能花样机系列
MULTI-FUNCTIONAL PATTERN-STITCHING MACHINE SERIES



☆工艺：口袋花

产品特点:

1.**稳定性强**：三菱原装机头和电控，加改装优化 功能完美结合
2.**伸缩压脚**：使缝制的商标避免移位现象。
3.**简单操作**：触触摸屏 可以按图形指令轻易设计任何花样
4.**多用途** ：10cmX10cm内可以改变花样 。
5.**自动化** ：代替熟练工 傻瓜式操作使用，简单培训即可操作。

用途：

适用于皮牌、软标，装饰、使服装产品品质得以提高。

规格：

缝制速度：最高2700rpm
采用机针：DP*5/DP*17
花样数据储存：999个
供油方式：微油
语言：中英文

Function Characteristic:

1.Strong stability: Original Mitsubishi machine head and controling box,which means a perfect functional combination of modification and optimization
2.Telescopic presser: To avoid shifting of the trademark.
3.Simple operation: Touching screen, can easily design any pattern according to graphic instructions.
4.Multi-purpose: Pattern Within 10cm*10cm can be easily changed .
5.Automation: One skilled worker, easy operation,simple training ,improved quality.

Usage :

Leather marks,soft labels, decorations, improved leather goods.
.

Specifications :

Sewing speed:Max speed 2700rpm
Needle:DPX5/DPX17
Pattern data storage:999 pcs
Refueling mode:Minimum oil
Language:Chinese and English

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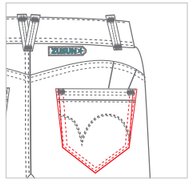
311视频

CM-311-BR

全自动免烫装袋机

FULL AUTOMATIC NON-IRONING POCKET ATTACHING MACHINE





☆工艺：贴口袋

产品特点:

01.无需热烫，通过冷折模具一次缝纫成型；
02.自动送料、折料、缝纫无间歇连续操作；
03.适用于多种形状的口袋；
04.自动收料系统；
05.无技能操作要求。

产品功效:

每台8小时生产1500条左右。

规格：

速度：2700rpa
机针规格：PDX17
气压：0.5
范围长：200mm
范围宽：300mm
电压：220v
重量：400kg

Function Characteristic:

Iron eliminated. Pocket folded by special physical instruction.
Auto-loading , auto-folding , consecutive sewing mechanism.
Applicable to different shapes and sizes of pocket.
Auto fabric collecting mechanism.
No working skills required.

Productivity:

1500 pants / 8 hrs.

Specifications :

Speed: 2700 rpa
Needle specification: PDX17
Pressure: 0.5
Range length: 200mm
Range width: 300mm
Voltage: 220 v
Weight: 400 kg

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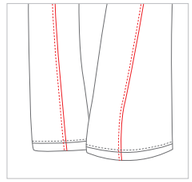
9588视频

CM-9588-XH-MPF(履带式拖布轮)
CM-9588-PL-MH(内置铁拖布轮)

高速多功能曲腕机系列

HIGH-SPEED MULTI-FUNCTION FEED-OFF-THE-ARM MACHINE SERIES





☆工艺：合缝

产品特点:

一、特殊零件：关键零件进行GIC高硬度镀层处理，减小机器零件磨损，延长机器使用寿命。
二、钢结构板：钢结构台板自带下滚轮，局部移动方便，机器整体运行平稳，噪音低，振动小。
三、自动化　：自动抬压脚+气动抬拖轮、自动机针冷却、自动剪线装置，吸入线头式　。
四、拖轮类　：可以选择内置拖布轮和履带式拖布轮，相辅于机器转速的同步提高稳定，
出线辨顺畅。履带式拖轮，厚薄料通用，适用性更强（MPF/EPF）。
五、自动拱油: 机器润滑方式:　1,下轴底坐　机臂为贮油飞润滑，
2,上主轴油泵自动加油（已获发明专利，专利号：ZL 2013 1 054960.3）。

规格：

缝制方式：链式缝
最高缝速：4300针/分
送 料 量 ：2.6mm-4.8mm/针
机针数量：　二/三针
采用机针：TVx5#21、TV×64#14
马达：伺服电机 国产下挂式 节能电机
MH：贺欣全功能下挂马达
MS：普通下挂节能马达

Function Characteristic:

1.Special parts:Key parts are under GIC high hardness coating process,extending the using life.
2.Steel structure table&stable:Steel table with wheels will be convenient for moving the machine,performing steadily with low noise, and ow vibration.
3.Automation:Auto presser lifter, Pneumatic puller foot lifter ,needle cooler,uto thread trimmer,inhalation of thread.
4.Puller:Built-in pullers and crawler-type pullers, synchronizing to the machine,the line will run smoothly. Crawler-type pullers are good for thin material and thick material, stronger applicability.(MPF/EPF)
5.Automatic fueling system:
a. Spatter lubricating in machine base.
b.Auto lubricating of the upper shaft.(obtained-invention patent, the patent nbbdeffNnNno.:ZL20131054960.3)

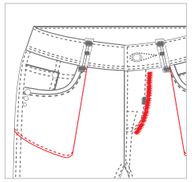
Specifications :

Stitch spec. Chain stitch sewing
Max speed: 4300 rpm/min
Stitch length: 2.6mm-4.8mm
Needle quantity: 2/3 needles
Needle: TVX5 21#,TVX64 14#
Motor: Servo motor, domestic hanging motor
MH: HOHSING full-function hanging motor
MS: Ordinary under hanging servo motor

CM-952-D3-5线
CM-952-D3-3线

超高速直驱包缝机系列

DIRECT DRIVER SUPER HIGH SPEED OVERLOCK
SEWING MACHINE SERIES



☆工艺：门襟边, 口袋缝, 裤拼缝



产品特点:

该系列机器通过全新设计，速度更高、寿命更长、操作方便、更舒适，全封闭式直驱针杆，全封闭针杆，杜绝了灰尘侵入及漏油现象，减小针杆与针杆套的磨损。高强度铝合金连杆机构，强度高、质量轻、惯性小，降低了噪音。特殊的上切刀设计有效防止切料后切刀将面料推回，保证切边的整齐美观。操作更加方便、舒适，维修调整方便。

Function Characteristic:

This series of machines have been completely designed with faster speed and longer using time.
The fully closed direct driving needle bat,which will eliminate the dust invasion ,oil-leakage,and reduce the wear of the needle bars.
High strength aluminum alloy linkage mechanism, high strength, light quality, low inertia, reduce noise. The special cutting knife design effectively prevents the cutting knife from pushing the fabric back after cutting the material, ensuring that the cutting edges are neat and beautiful. The operation is more convenient, comfortable, the maintenance adjustment is convenient

用途：

广泛适用于薄、中、厚料织物，针织内、外衣、牛仔、床上用品等面料的搭接缝、装饰缝，既能进行窄边的包封，又能进行宽边的包缝。

Usage：

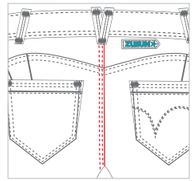
The machine series can be widely applicable to thin, medium and thick fabric, knitted underwear, coat, jeans, bedding fabrics such as boarded juncture, decorative sewing, which can not only do narrow sewing,but also wide sewing.

麦夹机视频

CM-35800DNU(差动送料)
麦夹机系列

HIGH-SPEED FEED-OFF-THE-ARM
CHAINSTITCH SEWING MACHINE





☆工艺：挡缝缝制

产品特点:

一、吃厚强：双层重叠缝合，三针或二针，能轻松缝制16层面料且面料适应性广泛
二、差动比：上拖轮和差动送料，可使牛仔面料送布变得更为简单顺畅。
三、自动化：直驱基础上增加了，自动抬压脚气缸，实现轻松缝制 。
四、自动油：在高速运转情况下，实现低震动、低噪音
五、增加功能：直驱电机、气动抬压脚。

Function Characteristic:

1.Suitable for thick fabric: Two or three needles,16-layer cloth can be easily sewed.
2.Differential: Upper puller and differential feeding will make sewing more smoothly.
3.Automation:On the basis of directing drive,there is an automatic presser foot cylinder to achieve easy sewing.
4.Automatic fueling: Less vibration and lower noises under high speed operation.
5.Plus functions: direct-drive motor, pneumatic presser foot lifter.

规格：

缝制方式：链式缝
缝制速度：4，500转/分
机针型号：130GS 080
针位组　：1/4、9/32
直驱马达：600W伺服电机

Specifications：

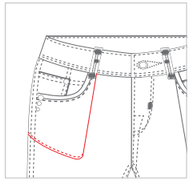
Stitch specifications Chain stitch
Max speed: 4500rpm
Needle: 130GS 080
Usual gauge sets: 9/32; Special gauge sets: 1/4
Motor: Direct-drive servo motor 600W

袋衬机视频

CM-8842

袋衬机(裤袋里车缝)

HIGH-SPEED BAG-LINING SEWING MACHINE
(FOR TROUSER POCKET)



☆工艺：上袋衬

产品特点:

传统工序位三线包缝，单针订袋贴。现为一道工序，节省一个人投资回报：按照人均月工资3000元计算，全年可节省
3000x12x1=36000元

用途：

缝合裤带内与表布

Function Characteristic:

Three-thread over lock and single-needle pocket for the past process which now is simplified into only 1 step,one labor is saved.
Returned incestment:monthly wage is 3000 yuan, 3000x12x1=36000RMB can be saved each year.

Usage：

Sewing pocket lining and top-layer cloth

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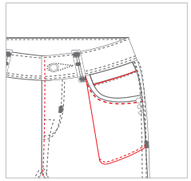
CM-9300-D4

电脑平车

COMPUTER FLAT-SEWING MACHINE



☆工艺：上拉链, 封腰头, 袋口缝

产品特点:

采用内置式直驱伺服马达。实现了机器的快速启动和制动的精确度；大幅降低了噪音和振动，并降低了能耗，与普通的驱动装置相比，电量耗减35%以上，具有自动剪线、拔线、倒缝、抬压脚等功能，使操作更加简单、方便、大大提高工作效率，与普通平缝机相比，生产效率提高15%以上。投入使用二年所节约的工作资源即可收回机器投入资本。

Function Characteristic:

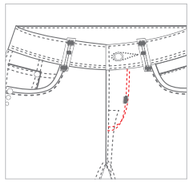
Built-in direct drive servo motor, realizing quick start and brake precision,which greatly reduces the noises,vibrations,and the energy consumption.Comparing to the ordinary driving device, the new device will greatly improve the working efficiency, which means that the production efficiency is improved by more than 15%, the money put into use will be recovered from the next two years .

门襟机视频

CM-G101MJ

多功能自动门襟机

MULTI -FUNCTIONAL AUTOMATIC
TROUSER-FLY SETTING MACHINE



☆工艺：门襟

产品特点:

1.稳定性：三菱原装机头和电控，加改装优化功能完美结合。
2.自动化：自动车缝，自动送料，自动收料
3.针迹距：可自行设定每段线迹的针距
4.简单化：采用触摸屏可自行设定J型线迹花样，满足任何服饰的要求；
5.效率化：按款式复杂程度，每人每天（8小时）可做3500条裤子
6.最大寸：最大尺寸可达258x130mm
7.自动化 ：代替熟练工　傻瓜式操作使用，简单培训即可操作，提高品质

用途：

适用于：牛仔裤，休闲装，工作服的门襟J字缝；

规格：

缝制速度：最高2700rpm
采用机针：DP*5/DP*17
花样储存：999个
供油方式：微油
屏幕语言：中英文



Function Characteristic:

1.Stability:Mitsubishi original head and electronic control .
Combination of modifications and optimizing functions.
2.Automation:Automatic sewing ,feeding and collection.
3.Needle gauge: Can be set up on your own will
4.Simplify:Sewing pattern “J” type can be set by touchable screen,available for
all kinds of garments.
5. Efficiency: Due to the complexity of the sewing patterns,3500 pairs of pants can be done
per day per person (8 working hours)
6.Sewing size:The maximum sizes can reach 258*130mm
7.Automation:One skilled worker ,easy operation,simple training, improved quality

Usage：

Applicable to the placket sewing in “J”type of denim pants,casual clothing,and work uniforms.

Specifications：

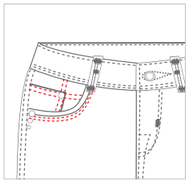
Sewing Speed:Max 2700rpm
Needle:DPX5/DPX17
Pattern datastorage:999pcs
Oiling:Minimum oil
Language:Chinese and English

8452视频

CM-8452Z

直刀双针平缝机

AUTOMATIC DIRECT-DRIVE DOUBLE NEEDLE
LOCKSTITCH SEWING MACHINE



☆工艺：压双线

产品特点:

1 自动剪线、自动定针位、自动计数倒顺缝、自动拔线等
2 多种智能缝纫模式，可以更人性化，更智能化的从事各种复
3 杂繁琐的高难度工作，从而大幅度的提高了工作效率,
4 针的贯穿能力强低噪音、低振动、工作轻松无压力。

规格：

缝制方式：平缝锁式
缝制速度：最高3000-4000针/分
采用机针：DPx5 (#11-16)
类别：CM-8422Z-3/5
全功能自动剪线直驱式双针车(直刀剪线)



Function Characteristic:

1Automation:Automatic trimmer, reverse stitching, calculating,pulling.
2A variety of intelligent sewing patterns, more humanization, more intelligent to
engage in a variety of complex work, greatly improve work efficiency.
3Great penetration ability with the needle, low noise, low vibration, easy to work with no pressure

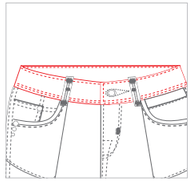
Specifications：

Specifications:Sewing mode: flat sewing lock type
Sewing speed: up to 3000-4000 stitches per minute
Machine needle: DPx5 (#11-16)
Category: CM - 8422 - z - 3/5
Full-functional automatic direct-drive two-pin line cutting Machine(straight line cutting)

1104视频

CM-1104PRD-TF
链式裤腰缝纫机
(针送布四针平台型弯针横向双重环缝)
CHAINSTITCH SEWING MACHINE FOR WAISTLINE





☆工艺：上腰头

产品特点:

自由针位，无需变换针位;
自动抬压脚;
垂直万能支架;
带自动跳缝功能;
针送布送布方式.

功效：传统工序折烫复腰上腰的2倍效率，可节省烫工加拆线工1.5人工

投资回报：按照人均月工资3000元计算，全年可节省3000x12x1=36000元

Function Characteristic:

Freely needle options,no need to switch needle positions
Automatic presser
Universal vertical support
Automatic basting function
Needle-feeding mode

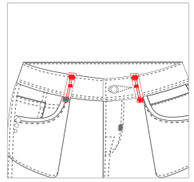
Efficiency: The effciency of fold ironing complex waist is twice of traditional process, and 1.5 labors can be saved.

Returned incestment: monthly wage is 3000 yuan, 3000x12x1=36000RMB can be saved each year.

2000视频

CM-2000C
双针平台型带刀裤耳机
DOUBLE-NEEDLE FLAT SEWING MACHINE WITH FRONT CUTTER FOR BELT LOOP





☆工艺：裤耳

用途：

适用于从中厚料到厚料的牛仔、休闲裤的裤耳车缝（裤耳宽度8mm-12mm）

正

反

Usage：

Suitable for stitching loop of jeans and leisure trousers, {from medium to heavy, loop width 8-12 mm}

CM-2000C 双针平台型带刀裤耳机
CM-2000C:Double-needle flat-sewing machine with front fabric cutter for belt loop.

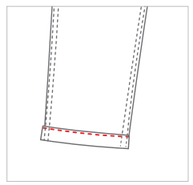
CM-2000C-TK-DD 双针平台型定长剪切直驱裤耳机
CM-2000C-TK-DD：Direct-drive double-needle flat-sewing Machine for belt loop.

ZUSUN®
www.zusun.com

63922视频

CM-63922-D4
辘脚机
LOCKSTITCH AND CHAINSTITCH
TROUSER-CURLING MACHINE





☆工艺：裤脚卷边

产品特点:

1、**锁链互换**：通过更换旋梭和弯针实现两种线迹，满足不同工艺需要。
2、**圆筒底版**：筒式设计更加适合裤脚部位的缝制。
3、**同步送料**：上下拖轮 和针送料，避免了过接头密针现象。
4、**自动化** ：具有自动抬压脚、自动剪线、自动勾线、自动卷边筒。
5、**加固功能**：具备缝制结束后 密针防止水洗脱线。

Function Characteristic:

1.Interchange between lockstitch and chainstitch: Realizes two different stitches by changing the hook and looper to meet the needs of different processes.
2.Cylinder bed: More suitable for sewing hemming on trousers.
3.Synchronous feeding: upper-lower puller and needle feeding prevent the dense stitch on joint.
4.Automation: Presser foot lifter, trimmer, sweep thread and curling folder.
5.Reinforce function: Dense stitch when ending to prevent off-line.

规格：

缝制速度：最高4000针/分
卷筒卷边宽度为：12.7mm
圆筒底板圆周为： 23CM
采用机针： 锁式DPX5 链式DVx57
送料方式：上下滚轮及针复合送料方式

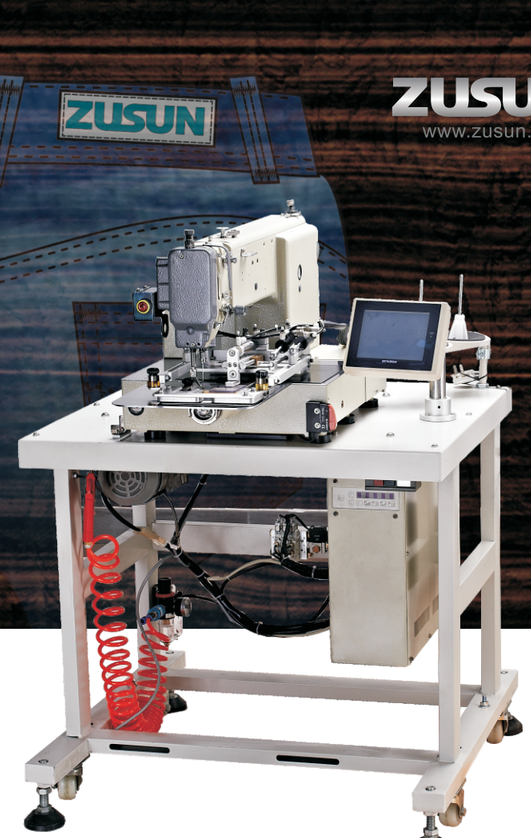
Specifications：

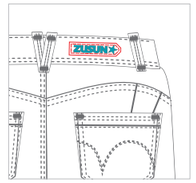
Max speed: 4000rpm
Width of hemming: 12.7mm
Perimeter of cylinder bed: 23cm
Needle: Lockstitch: PDX5, chainstitch: DVX57
Feeding: Upper and lower puller, needle feeding

ZUSUN®
www.zusun.com

贴牌机视频

CM-E1010 CH
自动贴牌机
MULTIFUNCTIONAL AUTOMATIC PATTERN-STICKED
MACHINE SERIES





☆工艺：贴皮牌

产品特点:

1.**稳定性强**：三菱原装机头和电控，加改装优化 功能完美结合
2.**伸缩压脚**：使缝制的商标避免移位现象。
3.**简单操作**：触触摸屏 可以按图形指令轻易设计任何花样
4.**多用途** ：10cmX10cm内可以改变花样 。
5.**自动化** ：代替熟练工 傻瓜式操作使用，简单培训即可操作。

Function Characteristic:

1.Strong stability: Original Mitsubishi machine head and control box, modification and optimization, the function perfect combination
2.Telescopic presser: To avoid shifting of the trademark.
3.Simple operation: Touch screen, can easily design any pattern according to graphic instructions.
4.Multi-purpose: Within 10cm*10cm pattern can be changed
5.Automation:Instead of skilled workers, easy operation,simple training can be operated , improve quality.

规格：

缝制速度：最高2700rpm
采用机针：DP*5/DP*17
花样数据储存：999个
供油方式：微油
语言：中英文

Specifications：

Sewing speed:Max speed 2700rpm
Needle:DPX5/DPX17
Pattern data storage:999 pcs
Refueling mode:Minimum oil
Language:Chinese and English

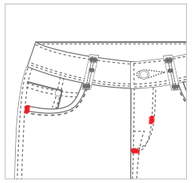
430视频

CM-430D

直驱电脑平缝打结机

ELECTRONIC DIRECT DRIVE LOCKSTITCH KNOTTING MACHINE





☆工艺：口袋挡缝, 门襟加固

产品特点:

一、**快捷键**：程序和循环模式，提高操作效率;
二、**微调式**：压脚高度和XY 可以电控微调，实现精确定位;
三、**剪线轮**：凸轮切线机构，力矩大 稳定性高.
四、**软启动**：可防止缝纫开始时易出现的脱线、鸟巢状及缝线污迹;
五、**原电机**：原装信浓电机 原装零件 通用电控
六、**CF花样**：采用CF卡; 可以增加200个花样　低噪音、低振动、电耗低。
七、**缝制区**：缝制 X40xY30mm

规格：

缝制方式：单针平缝
缝制速度：3500转/分
送料方式：Y-0间歇送布（脉冲马达驱动方式）
针距：0.05-12.7mm
最大针数：210，000针（包括增加咔数200，000针）
抬压脚方式：脉冲马达驱动方式
压脚高度：最大17mm

Function Characteristic:

1.Shortcut key: Cycling mode to improve operation efficiency.
2.Fine tuning type: Height of the presser foot and XY can be fine tuned by the electronic control, to realize precise positioning.
3.Thread cutting wheel: Cam cutting structure with big power and high stability.
4.Soft start: It can prevent thread-off, bird-nest and smear at the beginning of sewing.
5.Original motor: SHINANO imported motor, original spare parts and commonly-used control box.
6.CF design: CF card can contain 200 patterns. Lower noise, lower vibration and lower power consumption.
7.Sewing area: X-40mm Y-30mm

Specifications :

Stitch spec. Single needle lock stitch
Max speed: 3500rpm
Feeding: Y-0 intermittent feeding (Pulse motor drive)
Stitch length: 0.05mm-12.7mm
Max stitch: 210,000 (including increased 200,000)
Foot presser lifter: Pulse motor drive
Max height of presser foot: 17mm
Category:
CM-430D-01: Medium fabric
CM-430D-02: Thick fabric

254视频

CM-254

双针自动钉襻机

AUTOMATIC DOUBLE-NEEDLE BELT LOOP ATTACHING MACHINE



☆工艺：裤襻

产品特点:

01.自动剪条、自动折角、自动缝制、
02.多道工序一人完成、缝纫无间歇连续操作；
03.双针快捷12秒一条5个裤襻子
04. 效率：节约人力成本3200X12x7=26800
05.自动收料系统无技能操作要求。

规格：

缝制速度：2500rpm
旋梭：半回旋
梭芯：1.8倍
机针规格：DPX17
气压：0.5
加固长：5.0-22mm
加固宽：1.0-3.5mm
针距调节：手动
压脚高：21mm
电压：220v
重量：245kg

Function Characteristic:

01. Automatic slitting, corner ,sewing,
02. Multiple processes with one worker and continuous operation without intermittent sewing;
03. 5 trouser loops in 12 seconds with two needles.
04. Efficiency: One labor saved with 3200X12x7=26800.
05.The automatic receiving system has no technical requirements.

Specifications :

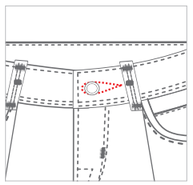
Sewing speed: 2500rpm
Spin shuttle: half turn
Shuttle core: 1.8 times
Needle specification: PDX17
Pressure: 0.5
Reinforcement length: 5.0-22mm
Reinforcement width: 1.0-3.5mm
Needle pitch adjustment: manual
Pressure foot height: 21mm
Voltage: 220 vWeight: 245 kg

9820视频

CM-9820

电脑控制圆头锁眼机

ELECTRONIC EYELET BUTTON HOLER MACHINE





☆工艺：锁眼

产品特点:

一、**最高速度**：达2500针/分钟,比起常规机械款式大大提高生产效率;
二、**操作空间**：120mm深的大机腔，充足的缝纫空间；
三、**款式** ：电控通用性广，信浓进口电机、原装零件、SMC进口气缸电磁阀
四、**花样变化**：通过操作面板，多种花样、花型可以选择（包括菊花眼）

用途：

适用于：牛仔、西服、外衣、工作服、休闲裤等、
中厚料的各种样式的锁眼

类别：

CM-9820-00: 带有切面线
CM-9820-01: 带切低面线
CM-9820-02: 带切底线尾线较短

Function Characteristic:

1.Max speed: 2500rpm,greatly improving the production efficiency compared with ordinary machine.
2.Operating space: 120mm big deep machine,enough sewing space.
3.Style: commonly used control box , SHINANO motor, original parts, imported SMC cylinder solenoid valve
4.Design: Many kinds of designs can be chosen through the operation panel. (include round button hole)

Usage :

It is suitable for jeans, suits, coat, worker uniforms, casual pants.
Medium materials with various button holes.

Category :

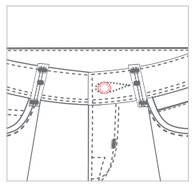
MODEL	CM-9820-00	CM-9820-01	CM-9820-02
Stream thread cutting device	Long thread cutting	Long thread cutting	Short thread cutting
Bottom thread cutting device	None	Long thread cutting	Short thread cutting

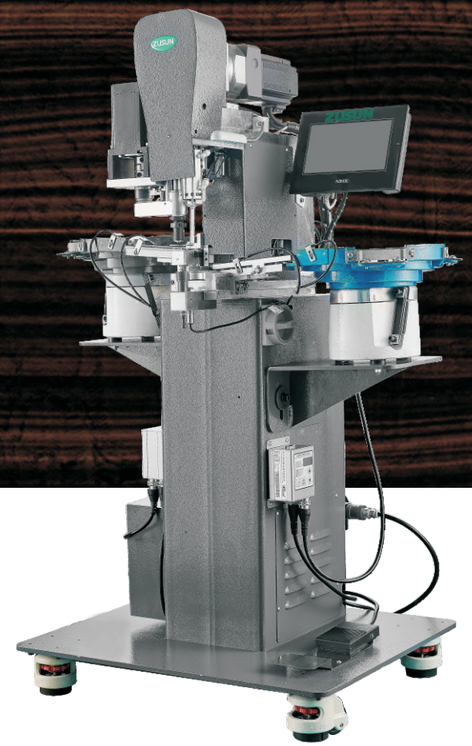
169视频

CM-169

全自动送料机

FULL AUTOMATIC FEEDING MACHINE





☆工艺：铆钉, 摇头扣

产品特点:

1. 高效率：是普通的3-6倍正常送料每分钟150次。
2. 安全性：冲头安全保护装置，更有效保护操作者手指安全。
3. 降损耗：均匀气动定合（合格99.9%），排除人工定扣不合格。
4. 节 能 ：气动式工作原理，低能耗待机超时自动断电模式。
5. 方 便：（PLC）界面简单易学，按键互换快捷键。
6. 适用于：♀4.5--♀24各种圆形金属纽扣，并部分方形扣适用。
7. 计算器：可以进行生产量统计。
8. 红外线：对扣中心位置精确瞄准定位。

用途：

牛仔、休闲裤、箱包、皮具、鞋类、工艺装饰品等。

规格：

电压： 220伏 50/60HZ输出扭矩大.
加工厚度：0.3-8毫米
功率：200瓦
外形尺寸：115x58x145cm
气压：3-8MPa
重 量 ：215公斤

Function Characteristic:

1. High efficiency: it is 3-6 times than the normal feeding rate, 150 times per minute.
2. Safety: safety protection device for effectively protecting operator's fingers.
3. Less reduction: even pneumatic stacking (qualified 99.9%), manual fastening unqualified.
4. Energy saving: pneumatic working principle, automatic power off mode for low-energy-standby.
5. Convenience :(PLC) simple interface, easy to learn,shortcut buttons.
6. Suitable for: ♀4.5---- ♀24 various round metal buttons, some of the square buttons.
7. Calculator: production statistics can be carried out.
8. Infrared ray: accurate targeting and positioning of the center of the button.

Usage :

Jeans, casual pants, bags, leather goods, footwear, craft decorations, etc

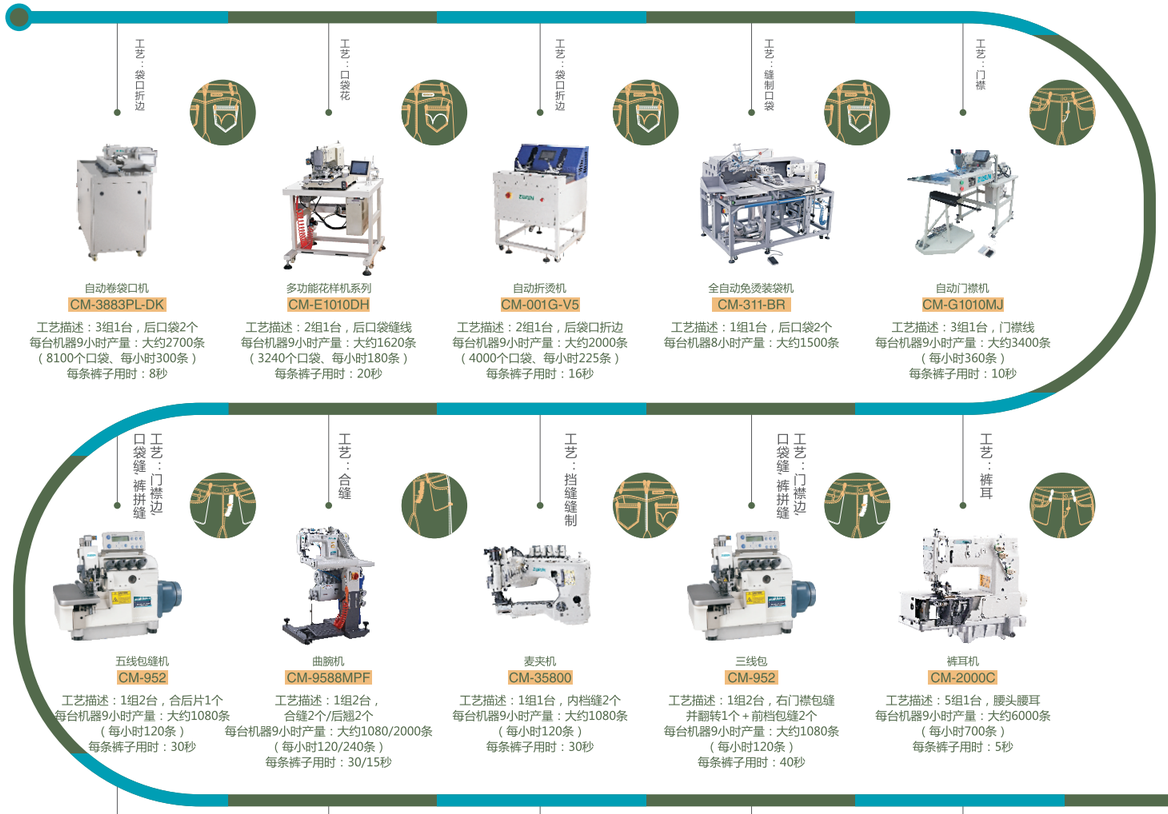
Specifications :

Voltage: 220 v 50/60hz high output torque.
Machining thickness: 0.3-8 mm
Power: 200w
Dimensions: 115x58x145cm
Pneumatic: 3-8 mpa
Weight: 215 kg

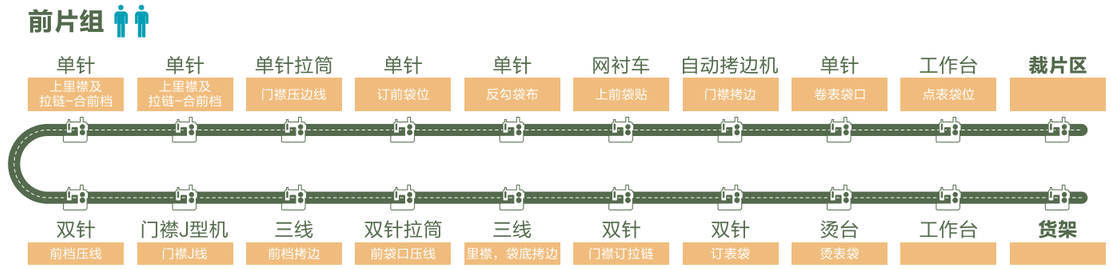
中森牛仔系列机器录

牛仔裤工艺和ZUSUN配
日产量：9小时1000件,35个工人

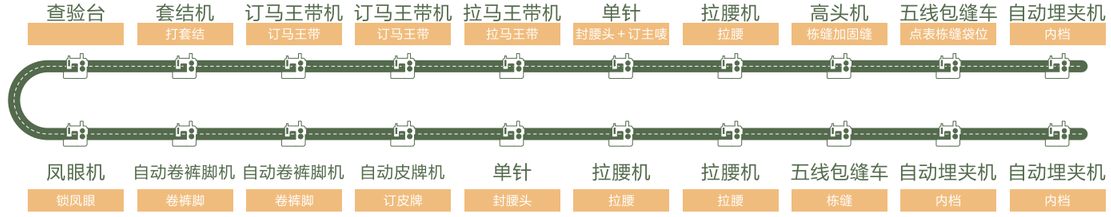
前道工具使用表



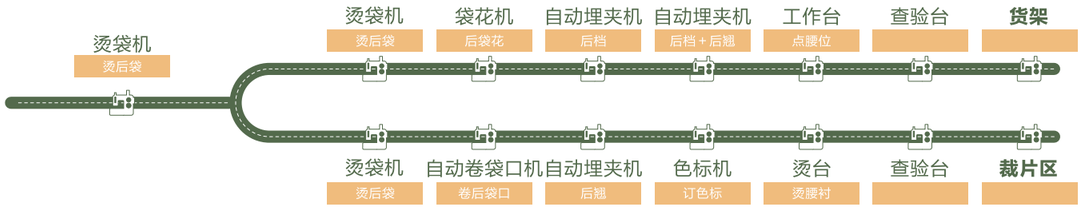
前片组



总装组



后片组 共计48人



后道工具使用表

